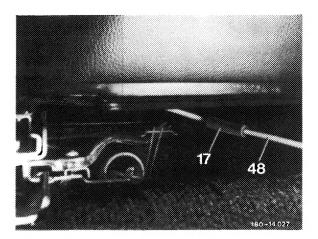
Control line

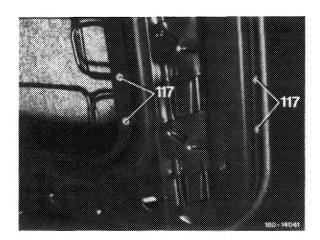
light blue

Remove

- 1 Pull control line (48) from connection piece (17).
- 2 Remove driver's seat.

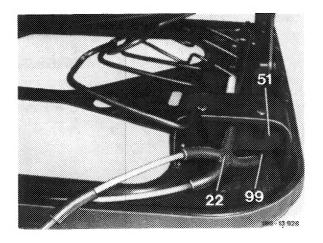


3 Drill out four hollow rivets (117) of the element retainer.

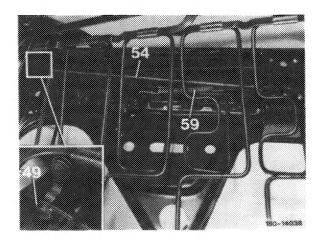


Note: For better view the following work is shown with the bare seat frame.

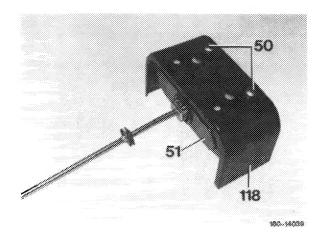
4 Remove distribution piece (22) from vacuum element (51).



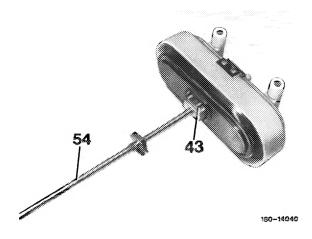
- 5 Unhook return spring (59).
- 6 Unhook securing clip (49) and remove vacuum element with operating rod.



7 Unscrew lentil head screw (50) and remove element retainer (118).

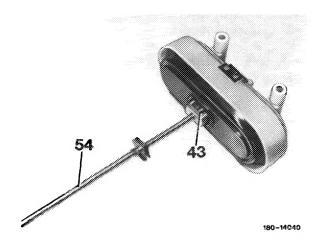


8 Pull out locking washer (43) and remove operating rod (54).

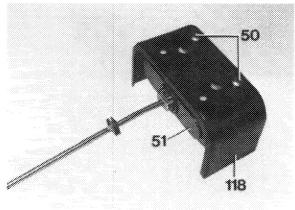


Install

9 Fit operating rod (54) until it bottoms, and secure with lock washer (43).

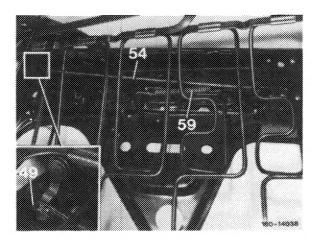


10 Attach element retainer (118) to vacuum element (51) with lentil head screws (50).

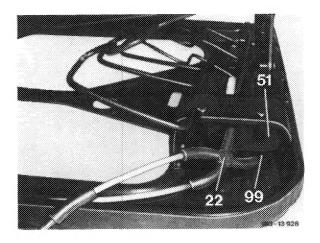


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- 11 Install vacuum element with operating rod.
- 12 Secure operating rod (54) with securing clip (49).
- 13 Attach element retainer with four sheet metal screws to seat.
- 14 Fit return spring (59).



15 Push distribution piece (22) onto vacuum element.



- 16 Install front seat.
- 17 Connect control line (48) to connection piece (17).

